# *Mini-Scout-Mount-VII*™ Installation Instructions For Remingon® Model 742/7400/760/7600/750 Rifles

# STEP #1.\*\*\*\*\*BE POSITIVETHAT YOUR RIFLE ISNOT LOADED!!!!\*\*\*\*

- 1. Treat ALL guns as if they are LOADED.
- 2. NEVER let the muzzle point at anything you are not willing to destroy.
- 3. Keep you finger OFF the trigger.
- 4. REMOVE the MAGAZINE.
- 5. OPEN THE BOLT and CHECK the CHAMBER.
- 6. CLOSE the BOLT, then OPEN it AGAIN and RECHECK the CHAMBER.

## **STEP #2 REMOVE THE REAR SIGHT.**

- START with the rifle on a flat and sturdy table or bench surface.
- Loosen the screw on the side of the <u>rear sight</u> <u>slide</u>.
- Move the rear sight slide down (to the rear) until both of the screws in the sight ramp are exposed.
- Remove the two screws from the rear sight ramp and set the rear sight assembly aside.

#### **STEP #3 REMOVE THE FOREND**

- Remove the forend and set aside.
- If you don't know how to remove the forend, consult the firearm's owners manual.

#### **STEP #4 POSITION THE MOUNT BODY**

- Place the *Mount Body* on top of the barrel.
- Position the *Mount Body* so its rear end is almost touching the front of the receiver.
- Look down through the three holes in the top of the *Mount Body* and slide the *Mount Body* forward very slowly.



- When the <u>first</u> threaded sight ramp hole in the barrel is visible through one of the holes in top of the *Mount Body*, <u>stop</u>. *NOTE: The Mount Body does NOT touch the receiver at any time. In its proper position, there will be a small gap (about the thickness of two business cards) between the rear of the Mount Body and the front of the receiver. On Model 7600's, this gap will be much larger.*
- Insert the 6-48x3/8 socket head screw (provided) into the hole and secure with the 5/64<sup>th</sup> hex key (provided).

## STEP #4 SECURING THE BARREL CLAMP

- This step will be much easier for the <u>semi-auto</u> rifles if you will wedge a small block of wood into the receiver to hold the bolt to the rear.
- Turn the rifle upside down with the *Mount Body*



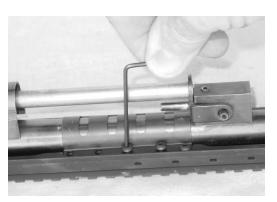
resting on the table or workbench.

- Open the action all the way and block the bolt to the rear.
- Place the *Barrel Clamp* over the rifle barrel with holes in the flanges lined up with the threaded holes in the *Mount Body*.
- Insert the flanges of the *Barrel Clamp* into the corresponding recesses in the *Mount Body*.
- You may need to tap the barrel clamp <u>*lightly*</u> with a soft punch to get the clamp seated onto the barrel and into the recess of the mount body.



• Start the socket-head cap screws provided through the *Barrel Clamp* and into the *Mount Body*. We recommend using some type of medium thread locker on the screws.





• Tighten the screws evenly with the hex wrench provided so they are snug.

#### STEP #5 RE-ASSEMBLE THE RIFLE

- Replace the forend.
- Work the slide or bolt assembly and check for any binding or contact that interferes with proper operation.
- Properly installed, the *Mini-Scout-Mount*<sup>TM</sup> does not impede the operation of the rifle in any way.

#### **TIPS & TROUBLE SHOOTING**

- Our *Tactical Light Mount Kit* provides a convenient mounting surface for tactical flashlights, IR illuminators, and even an additional laser sight or holo-sight. Larger flashlights can be mounted with quick-detachable scope rings. There are two different styles of *Tactical Light Mount Kit* to choose from.
- We recommend the use of "Pistol" scopes, mounted in the <u>lowest</u> rings that will fit the scope on the mount. These offer many advantages, such as longer eye relief, better balance, etc. Red-dot sights can be mounted anywhere along the Picatinny rail to suit the shooter's preference. Generally, the further forward you place the sight, the better your field of view.
- If you have any problems with the fit or function, break or lose a part, just call or email us.

AMEGA RANGES, INC. 6355 Stinson Street #202 Plano, TX 75093

www.amegaranges.com Office: 623-748-9011 customersvc@amegaranges.com