

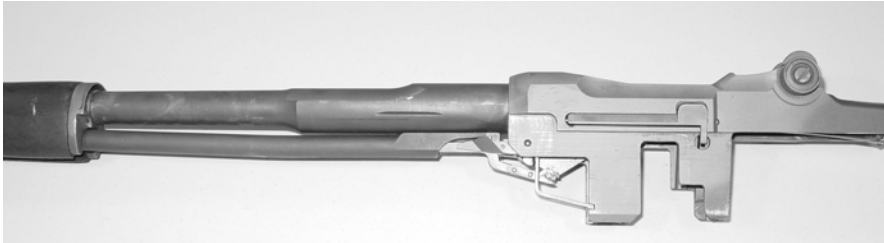
Mini-Scout-Mount™ Installation Instructions For the U.S. M1-Garand Rifle

STEP #1. **BE POSITIVE THAT YOUR RIFLE IS NOT LOADED!!!!**

1. Treat ALL guns as if they are LOADED.
2. NEVER let the muzzle point at anything you are not willing to destroy.
3. Keep your finger OFF the trigger.
4. PULL the operating rod completely to the REAR and CHECK the chamber and magazine.
5. Work the operating rod several times and CHECK the chamber AGAIN.

STEP #2 REMOVE THE TRIGGER ASSEMBLY AND STOCK

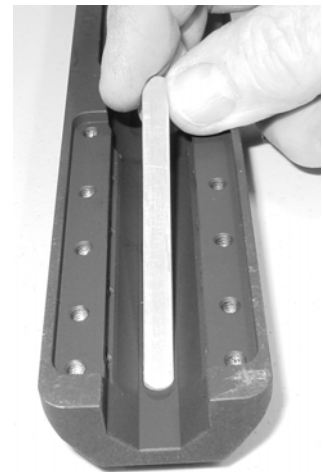
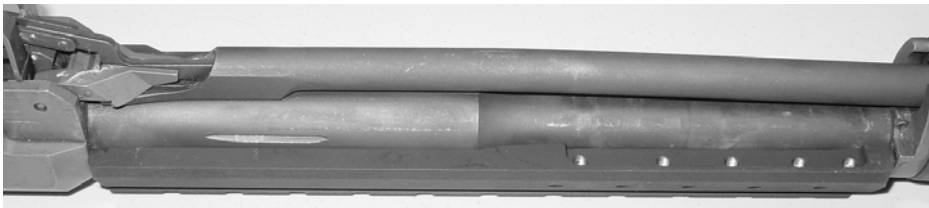
- START by removing the trigger assembly and stock.
- Then remove the rear handguard. It is not necessary to remove any other parts for this installation.



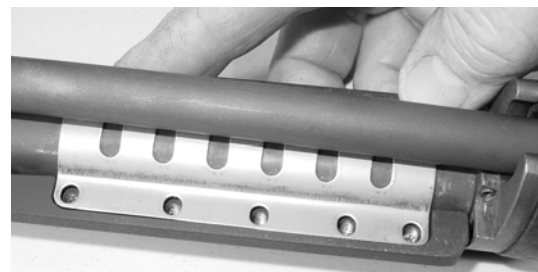
- Open the hardware package and lay out the contents.
- Take the *hex-head set screws* and start them into the threaded holes on the top of the *Mount Body*. Use the small *hex wrench* provided to screw them down about level to the TOP of the *Mount Body*. They must not go all the way through to the inside of the *Mount Body*.

STEP #3 POSITION THE MOUNT BODY

- Place the *Mount Body* upside down on a flat and sturdy table or bench surface.
- Insert the *Barrel Key* (the long, narrow piece of aluminum) into the matching recess on the inside of the *Mount Body*. The *Barrel Key* will cover the set screw holes in the matching recess inside of the *Mount Body*.
- Place the rifle top side down into the *Mount Body*. Push the *Mount Body* forward so it bears firmly against the lower band on the barrel.

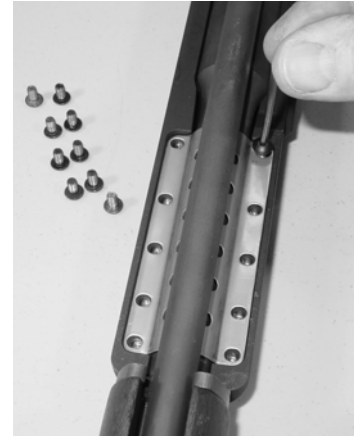
**STEP #4 POSITION THE BARREL CLAMP**

- Find the two closest sets of holes the *Barrel Clamp*. This end will go toward the front of the *Mount Body* (the muzzle end).
- Pull the op rod back about an inch and insert the *Barrel Clamp* under the op rod and over the rifle barrel. You may have to lift the barreled action slightly out of the *Mount Body* to do this.
- The *Barrel Clamp* will fit completely down into the matching recess of the *Mount Body* while the rifle is resting firmly in place.

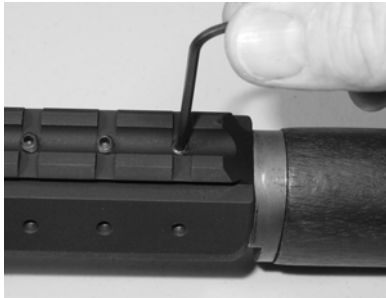


Mini-Scout-Mount™ Installation Instructions For the U.S. M1-Garand Rifle

- Align the holes in the flanges of the *Barrel Clamp* to the threaded holes in the *Mount Body*. If all of the threaded holes in the *Mount Body* are not visible through the holes in the *Barrel Clamp*, remove the *Barrel Clamp* and turn it around because you have it in backwards. All of the holes will line up if it is in correctly.
- Start the *hex head cap screws* through the holes in the *Barrel Clamp* and into the *Mount Body*.
- Push the *Mount Body* as far forward (toward the muzzle) as it will go.
- Tightening the *cap screws* with the *hex wrench* provided, making about two turns on each screw then alternate in a criss-cross pattern to evenly secure the *Barrel Clamp*. All screws on the *Barrel Clamp* must be firmly seated down against the *Mount Body*.



STEP #5 SECURE THE BARREL KEY & REASSEMBLE



- Turn the rifle with the *Mount Body* attached over to the upright position.
 - Push the *Mount Body* snug up against the handguard retainer.
 - Use the *hex wrench* to snug down each of the *set screws* a little at a time, alternating between screws. The *set screws* should be evenly snug, but not overly tightened.
 - Replace the stock and trigger assembly.
 - Work the op rod back and forth several times to ensure that it functions properly and clears the *Mount Body*.
- When you look through the open sights, the top of the *Mount Body* will form a horizontal plane and the sights will be visible through the *sight channel*.
 - After firing about 10-15 rounds with the *Mini-Scout-Mount*™ attached, re-snug the *set screws* in the top of the *Mount Body*. This will compensate for any settling in and should not have to be repeated.

TIPS & TROUBLE SHOOTING

- The base on the top of the *Mount Body* will accommodate all of the popular red-dot and holo-sights, as well as scout scopes or pistol scopes that use Weaver style rings or clamps.
- **Pistol scopes** should be mounted toward the front (muzzle end) of the *Mount Body* to allow for proper eye relief. Scout scopes will need to be nearer the receiver of the rifle for proper eye relief. Red-dot and holo-sights can be mounted where you prefer.
- You can use a non-hardening (blue) type of thread sealer if you wish. It shouldn't be necessary.
- Tactical flashlights and other accessories can be conveniently mounted on the sides of the *Mount Body* with the addition of a *Tactical Light Mount Kit* (sold separately).
- Always be sure that your M1-Garand is in good operating condition and properly lubricated. Pay special attention to the tension on the Gas Cylinder Lock Screw, as it can have a dramatic effect on your accuracy.
- If you are installing the *Mini-Scout-Mount*™ on a "TANKER" style Garand, the op-rod may rub the barrel clamp. If it does, remove the op-rod and lightly file off only the spot on the barrel clamp where it is rubbing. Re-install the op-rod and try it again. Repeat the process until the op-rod doesn't drag.
- If you don't feel comfortable installing your *Mini-Scout-Mount*™ take it to your local gunsmith and have him install it for you.

If you have any problems with the fit or function, break or lose a part, just email us at customersvc@amegaranges.com or call 623-748-9011 (8-5 M-F) . Thanks for your business!